RedLine® Tools

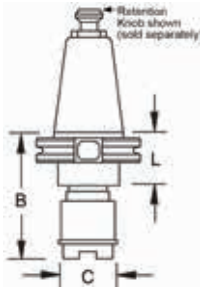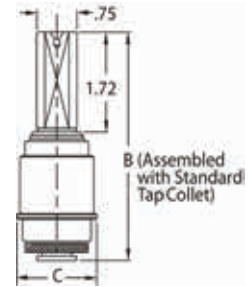## Rigid Tap

CAT50 & Straight Shank Rigid Tap Holders

- Rigid synchronous system for newer machine controls (machines with 32 bit microprocessors)
- Extended lengths available for horizontal machining centers
- **Uses popular Bilz style quick-change collet system (see page 622).**

CAT50 Shank

Straight Shank

CAT50 Rigid Tap Holders

Taper	Collet Size	Gage Length (B)*	C	L	Part #
CAT50	Bilz #1	3.58	1.50	1.38	RC5THR013580
CAT50	Bilz #2	4.22	1.88	1.38	RC5THR024220
CAT50	Bilz #1	5.58	1.50	1.38	RC5THR015580
CAT50	Bilz #2	6.22	1.88	1.38	RC5THR026220
CAT50	Bilz #3	8.33	3.25	1.38	RC5THR038330

* The "B" dimension is the assembled length including standard tap collet

Straight Shank Rigid Tap Holders

Shank ø	Collet Size	B*	C	Part #
.75	Bilz #1	3.92	1.50	RSSTHR01392
.75	Bilz #2	4.70	1.88	RSSTHR02470

* The "B" dimension is the assembled length including standard tap collet

Toolholders